



- NOTES:
1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE AND SULPHUR-BASED CUTTING FLUIDS IS PROHIBITED. USE ONE OF THE FOLLOWING:
A) CINCOLO 5 STAR 40
B) TRIM SOL
 2. THIS IS A UHV PART, ELECTRODISCHING IS NEEDED BEFORE WELDING. PRIOR TO ELECTRODISCHING, THE PART NEEDS TO GO THROUGH A MULTIPLE STEP CLEANING PROCESS INVOLVING DEGREASING, WASHING AND DRY NITROGEN BLOW DOWN.
 3. KEEP THE PART CLEAN, AND WRAP FOR UHV PACKING WITH ALUMINUM FOIL.
 4. DIMENSIONS IN [] ARE MILLIMETERS AND FOR REF. ONLY
- * TOLERANCE DETERMINED BY VENDOR FOR A BEAM WELD OR VAPOR WELDING REQUIRED

[illegible]